



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	876083	6	Cylinder liner kit	IK	
2		6	· CYLINDER LINER	IK	
3	876127	6	· Sealing ring kit	IK	
4		6	· · SEAL RING	IK	
5		12	· · SEAL RING	IK	
6		6	· · SEAL RING	IK	
7		6	· PISTON	IK	
8	876082	6	· Piston ring kit	IK	
9		6	· · OIL RING	IK	
		6	· · EXPANDER RING	IK	
10		6	· · COMPRESSION RING	IK	
11		6	· · COMPRESSION RING	IK	
12	423342	6	· Piston pin	IK	
13	423124	12	· Lock ring	IK	
14	846864	6	Connecting rod		
15	470434	6	· Bushing		
16	1545479	12	· Screw		
17	468271	X	Shim		TH = 0.20 MM
	468272	X	Shim		TH = 0.30 MM
	468273	X	Shim		TH = 1.00 MM
18	270130	6	Big end bearing kit		STD D
	270131	6	Big end bearing kit		0,25 MM U.S
	270132	6	Big end bearing kit		0,50 MM U.S
	270133	6	Big end bearing kit		0,75 MM U.S
	270134	6	Big end bearing kit		1,00 MM U.S
	270135	6	Big end bearing kit		1,25 MM U.S
19		6	· BEARING SHELL, UPPER		
20		6	· BEARING SHELL, LOWER		
21	848769	1	Crankshaft		
			Bulletin 46-07	46-07-EN	Crankshaft/Flywheel
22	422253	1	· Woodruff key		
23		7	BEARING CAP	02A-0325	
24	270449	7	Main bearing kit		STD
	270450	7	Main bearing kit		0,25 MM U.S
	270451	7	Main bearing kit		0,50 MM U.S
	270452	7	Main bearing kit		0,75 MM U.S
25	276791	1	Thrust washer kit		STD D
	276792	1	Thrust washer kit		0,1 MM O.S
	276793	1	Thrust washer kit		0,2 MM O.S
	423288	1	Thrust washer		0,3 MM O.S
26	423080	1	Crankshaft gear	02A-0760	
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
27	423177	1	Oil deflector		
28	470603	1	Hub		
29	422124	1	Washer		
30	941494	1	Screw		
31	846645	1	Absorber		
32	468187	1	Pulley		
	847367	1	Pulley		6-GROOVE
33	955549	6	Screw		L = 45 MM
	955551	12	Screw		L = 57 MM FOR 847367
34	941909	6	Spring washer		
	941909	12	Spring washer		FOR 847367
35	847168	1	Flywheel		STD
36	423082	1	· Gear ring		
37	941570	10	Screw		
38	467773	10	Washer		